

Core Return Policy

A core charge is a refundable deposit equivalent to the value of a rebuildable part. For certain D&J Precision Machine products, a core charge is required at the time of sale. Upon receipt of the core, D&J Precision Machine will determine the condition of the core and refund all, part, or none of the core's value based on its condition.

- Customer is responsible for all return shipping charges. This will be deducted from your core refund. If your core is unusable, you will be charged for return shipping.
- Ship all cores to the address on the Core Return Form.
- Cores must be returned with the Core Return Form properly completed.
- All cores must be the same model as the original item that was purchased.
- Cores must be returned within 60 days.
- Cores should be packed carefully, i.e., fixed to a pallet, to protect them from shipping damage.
- D&J Precision Machine is not responsible for shipping damage.
- Please allow 30 days after core delivery to our facility for processing and issuance of refunds.
- **Core Acceptance Policy**

MODEL/PART #	FULL CREDIT CRITERIA	PARTIAL CREDIT CRITERIA	NO CREDIT
Cummins 5.9 and 6.7 Cylinder Heads	<ul style="list-style-type: none"> • Like for Like • No Visible External Damage • No Fire Damage • All Components Present, including valves • No Bolt Hole Damage • Core Paperwork Returned 	<ul style="list-style-type: none"> • Missing Valvetrain Components (25% deduction) • Provide a 5.9 Core as a 6.7 core (30% deduction) • Cracked or Damaged Intake (25% deduction) • Damaged Bolt Holes (\$25 each) • Missing or Incomplete Paperwork (\$50 deduction) 	<ul style="list-style-type: none"> • Fire Damage • Any Form of Damage to the Deck • Excessive Damage to the Guide Area • Cracks in any area except the Intake • Shipping Damage
Cummins 5.9 and 6.7 Crankshaft	<ul style="list-style-type: none"> • Like for Like • No Visible Damage • No Rust on Journals • No Bolt Hole Damage • No Damage to the Front or Rear Face of the Crank • No Gear Damage • No Dowel Damage • Core Paperwork Returned 	<ul style="list-style-type: none"> • Damage to Dowel that can be Repaired (\$125 deduction) • Damage to Front or Rear Face that can be Repaired (\$125 deduction for each face) • Damage to Gear that can be repaired (12V/ISB \$250 deduction, CR no credit) • Missing or Incomplete Paperwork (\$50 deduction) • Damaged 2019 up timing 	<ul style="list-style-type: none"> • Damage or Rust to Journals that cannot be polished • Damage to Dowel that cannot be repaired • Damage to Front or Rear Face that cannot be repaired • Any Damage to CR Crank Gear

		<p>gear housings will be a \$1750 deduction</p> <ul style="list-style-type: none"> • Damaged 2019 up front covers will be a \$250 deduction 	<ul style="list-style-type: none"> • Damage to 12V/ISB Crank Gear that cannot be repaired • Any Cracks • Shipping Damage
Cummins 5.9 and 6.7 Camshaft	<ul style="list-style-type: none"> • Like for Like • No Visible Damage • No Rust on Journals • No Gear Damage • Core Paperwork Returned 	<ul style="list-style-type: none"> • Damage or Rust to Journals that can be ground (50% deduction) • Damage to gear (\$250 deduction) • Missing or Incomplete Paperwork (\$50 deduction) • 2019 up cams will not be accepted as a good core (150 core charge) 	<ul style="list-style-type: none"> • Damage or Rust to Journals that cannot be ground • Shipping Damage
Cummins 5.9 and 6.7 Block	<ul style="list-style-type: none"> • Like for Like • No Visible External Damage • Can be Remachined without Sleeves • Core Paperwork Returned 	<ul style="list-style-type: none"> • 6.7 - If it needs sleeves it will receive no core credit • Provide a 5.9 Core as a 6.7 core (50% deduction) • Damaged Bolt Holes (\$25 each) • Missing Main Caps (\$250 deduction) • Missing or Incomplete Paperwork (\$50 deduction) • 2019 up blocks will not be accepted as a good core 	<ul style="list-style-type: none"> • Cracks • Damage to Deck Surface that exceeds .010 • Damage to Main Bore that is beyond repair • Damage Cam Bore that is beyond repair • Damaged Head or Main Bolt Holes • General Damage that is beyond Repair • Shipping Damage
Cummins 5.9 and 6.7 Short/Long Block	<ul style="list-style-type: none"> • Refer to Cylinder Head, Crankshaft, Camshaft and Block Policies for each item • All Bolts and Accessories that are included with the purchase of your short/long block are returned and rebuildable • Core Paperwork Returned 	<ul style="list-style-type: none"> • Refer to Cylinder Head, Crankshaft, Camshaft and Block Policies for each item • Refer to Core Price Sheet for missing or damaged component partial credit pricing • Missing or Incomplete Paperwork (\$50 deduction) 	<ul style="list-style-type: none"> • Refer to Cylinder Head, Crankshaft, Camshaft and Block Policies for each item • Shipping Damage